

## MD SERIES

## EXTERNAL BATTERY BOX



- External battery box.
- Simple construction for easy opening and closing.
- MD-006P box can be used with battery holder (see page SN • MP • BH211-1 ~ SN • MP • BH211-4).
- ⊕ ⊖ markings are available to avoid incorrect placement of the battery.
- Battery dimensions may vary depending on country and brand.

Use optional battery cushion sponge to preventing rattling.

### Accessories (Optional parts)



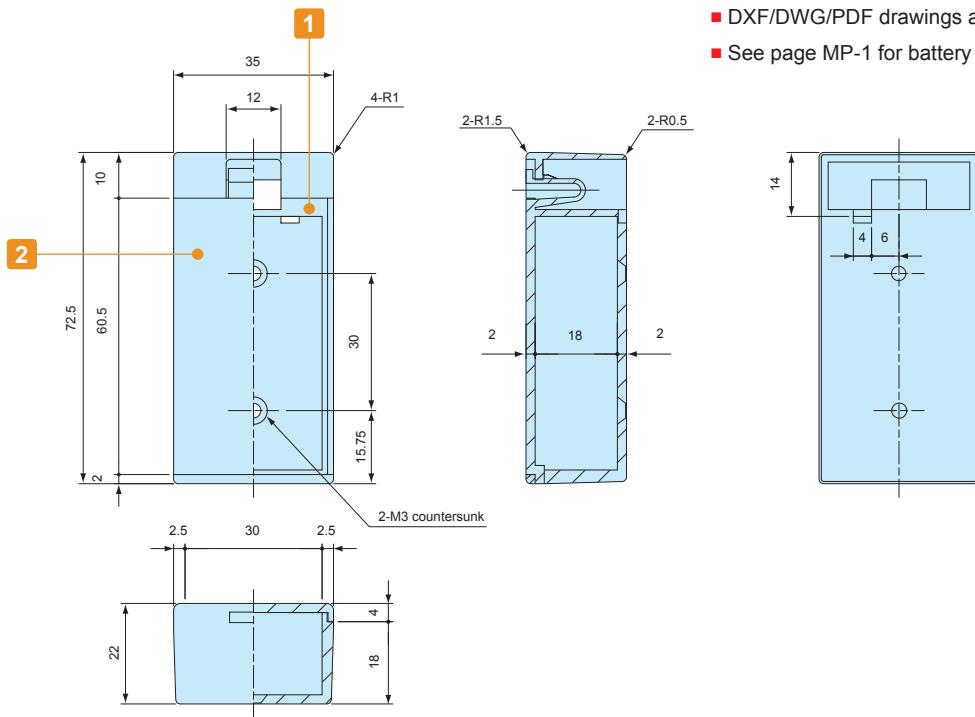
Battery cushion sponge SCM series  
See page BH9V-2 • SCM-1

#### Technical Data

Operating temperature: -10°C ~ +60°C

#### MD dimensions

MD-006P



- DXF/DWG/PDF drawings available on our website.
- See page MP-1 for battery snap information.

#### Components (MD-006P)

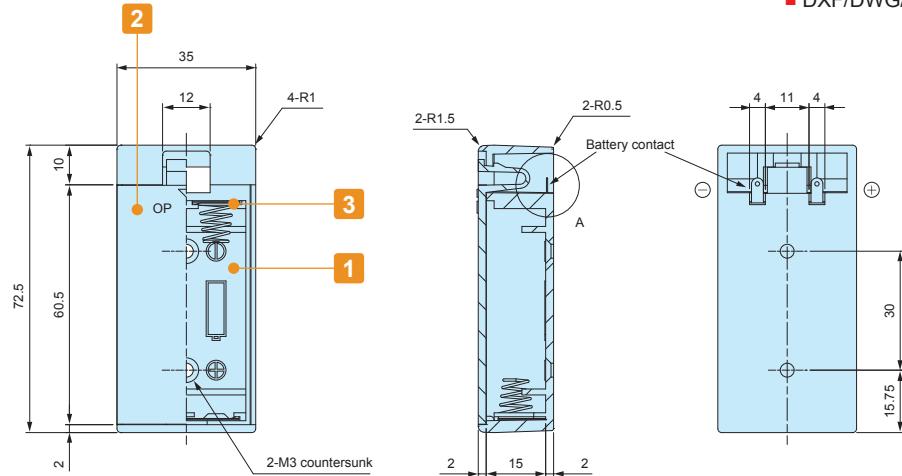
No.	Part name	Material	Color
1	Box	ABS UL94V-0	Black • Light gray
2	Cover	ABS UL94V-0	Black • Light gray
-	Battery snap (MP-ILN)	ABS UL94HB • PVC + Copper wire (UL1007 AWG26)	Black • Red/Black

#### Components (MD-2 • MD-4)

No.	Part name	Material	Color
1	Box	ABS UL94V-0	Black • Light gray
2	Cover	ABS UL94V-0	Black • Light gray
3	Battery contact (IT-3 models)	Brass t = 0.3 • Steel wire Ø0.6	Nickel plated

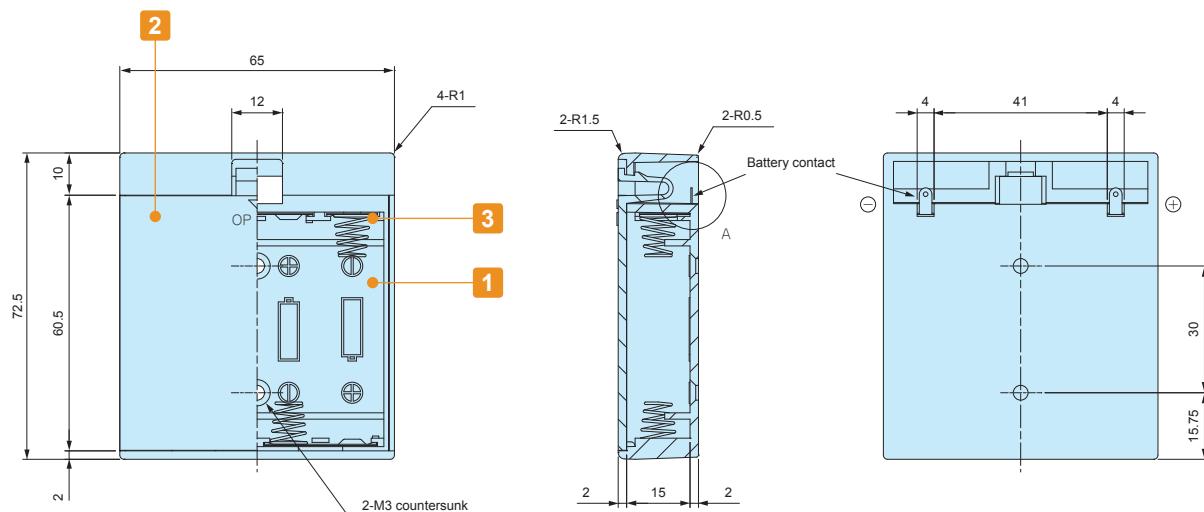
MD-2

■ DXF/DWG/PDF drawings available on our website.

**Caution**

Remove cover when soldering to prevent it from being deformed by heat.

MD-4

**Product no. / Feature**

Product no.		Matching battery	Weight (g)	Suitable cushion sponge
● Black	● Light gray			
MD-006PB	MD-006PG	9V x 1	24	SCM-1
MD-2B	MD-2G	AA x 2	22	SCM-1
MD-4B	MD-4G	AA x 4	38	SCM-1

BC series

## EMBEDDED BATTERY BOX



## Technical Data

Operating temperature: -10°C ~ +60°C

## Mount Example



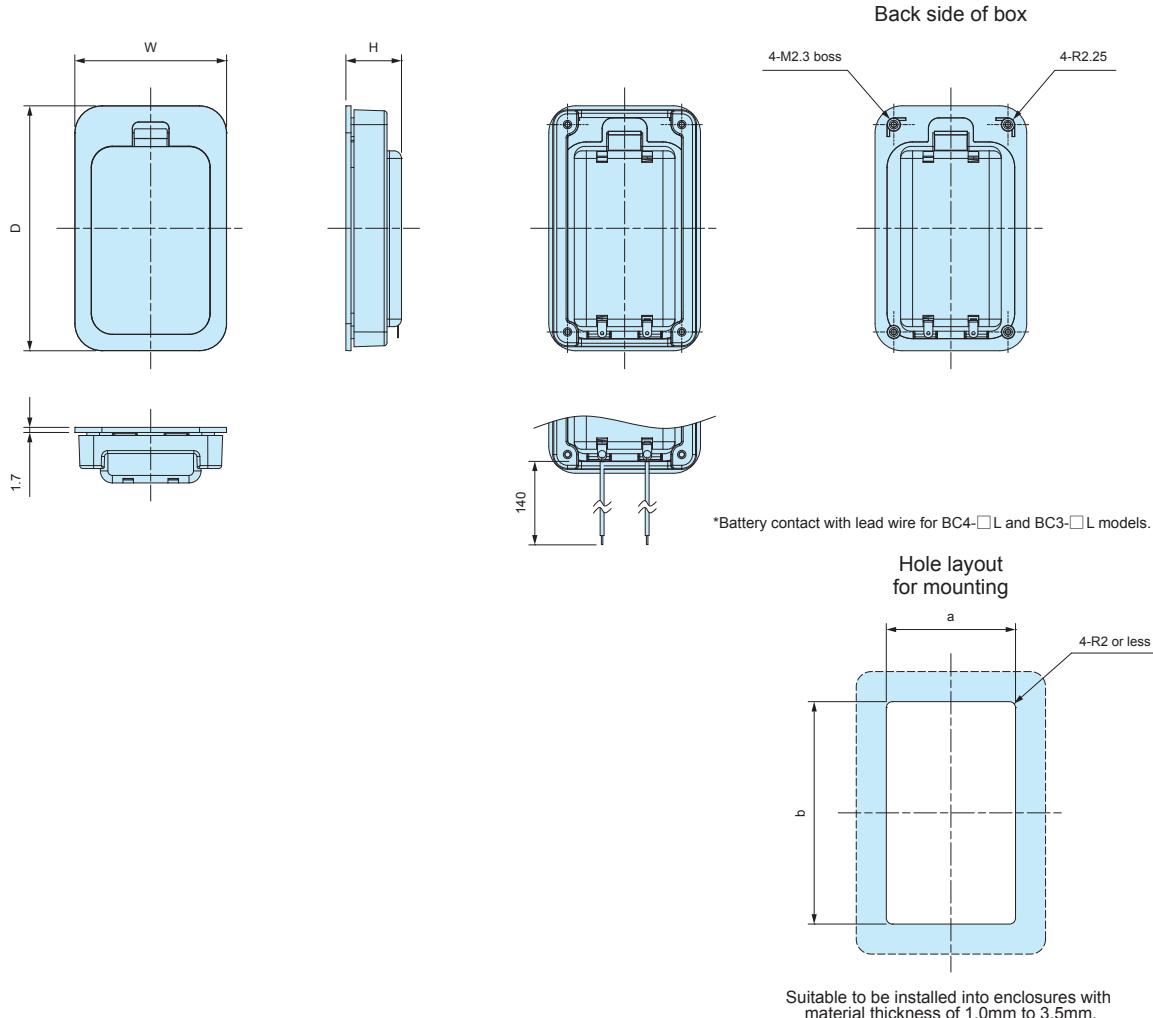
- Suitable to be installed into enclosures with material thickness of 1.0mm to 3.5mm.
- Cover can be opened/closed without any tool for easy battery replacement.
- 5 different battery layouts are available as AA x 2, AA x 3, AA x 4, AAA x 2 and AAA x 4. Each layout comes in 2 models: with lead-wire, and without lead-wire.
- $\oplus\ominus$  markings prevents incorrect placement of battery.
- The dimensions of alkaline or manganese batteries may vary depending on country and brand. Use optional battery cushion sponge to prevent rattling.

## Components

No.	Part name	Pcs	Material	Color / Finish
1	Box	1	ABS UL94V-0	Black • Off-white
2	Cover	1	ABS UL94V-0	Black • Off-white
3	Frame	1	ABS UL94V-0	Black • Off-white
4	Battery contact Lead wire (BC-L models)	1 set	Battery contact : Brass & steel wire Lead wire : PVC + Copper wire (UL1007 AWG26)	Nickel plated Black • Red
5	Self-tapping screw	4	Steel	Nickel plated

## BC dimensions

- DXF/DWG/PDF/STP drawings available on our website.
- The shape and position of battery contacts vary by model.



## Type: Without Lead Wire

## Product no. / Details

Product no.		Dimensions					Battery layout	Weight (g)
● Black	● Off-white	W	H	D	a	b		
BC4-2-B	BC4-2-W	40	14.8	78.5	32.5	71	*AAA x 2	24.5
BC4-4-B	BC4-4-W	62	14.8	78.5	54.5	71	*AAA x 4	34.5
BC3-2-B	BC3-2-W	50.5	18.5	81.5	43	74	*AA x 2	31.5
BC3-3-B	BC3-3-W	65.5	18.5	81.5	58	74	*AA x 3	39
BC3-4-B	BC3-4-W	80.5	18.5	81.5	73	74	*AA x 4	46

\*Alkaline or manganese batteries

## Type: With Lead Wire

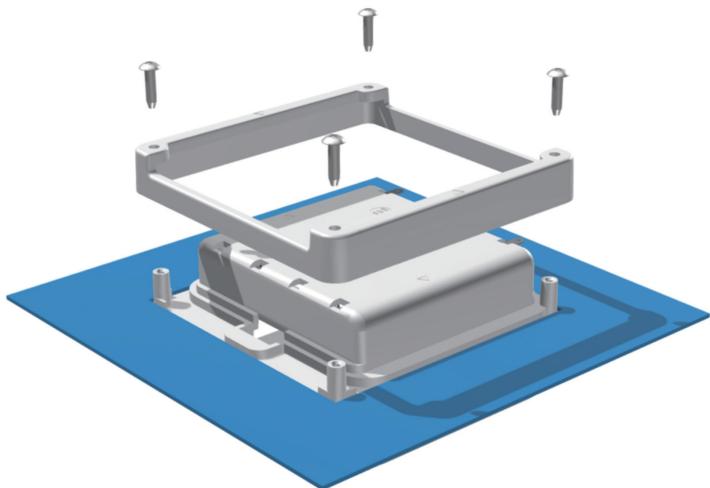
## Product no. / Details

Product no.		Dimensions					Battery layout	Weight (g)
● Black	● Off-white	W	H	D	a	b		
BC4-2L-B	BC4-2L-W	40	14.8	78.5	32.5	71	*AAA x 2	25.5
BC4-4L-B	BC4-4L-W	62	14.8	78.5	54.5	71	*AAA x 4	35.5
BC3-2L-B	BC3-2L-W	50.5	18.5	81.5	43	74	*AA x 2	32.5
BC3-3L-B	BC3-3L-W	65.5	18.5	81.5	58	74	*AA x 3	40
BC3-4L-B	BC3-4L-W	80.5	18.5	81.5	73	74	*AA x 4	47

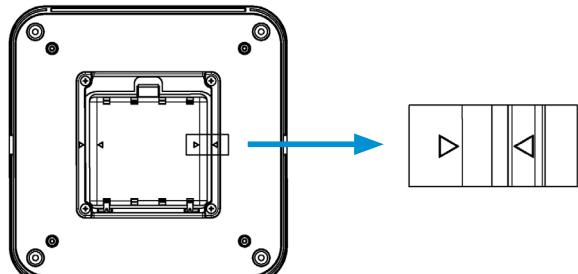
\*Alkaline or manganese batteries

# How to mount on the enclosures

- Insert battery box into the milled hole first, and fit the frame on the back side. Once mounted, secure the frame with screws.



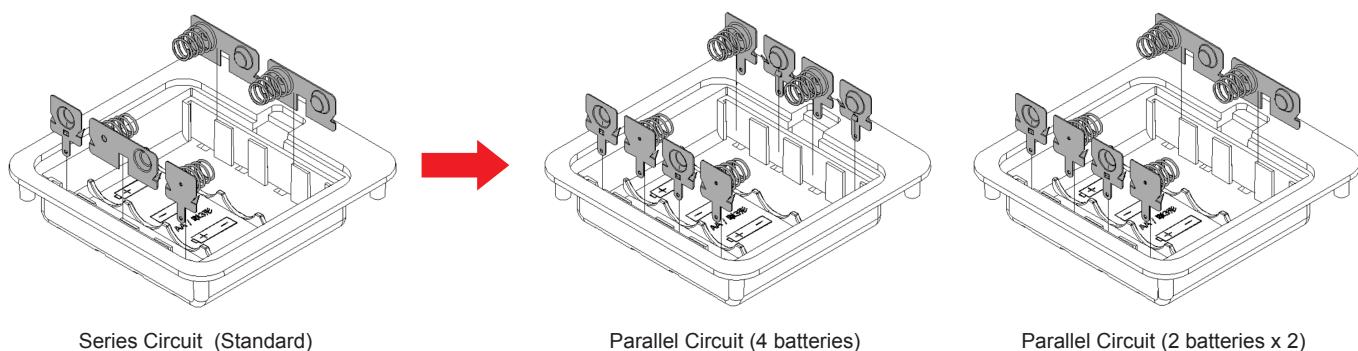
- For BC3-4□ models, ▷ markings are shown on the frame. Install by matching the markings.



## Parallel circuit conversion on BC series battery box

- BC-3□ models can be converted from a series to a parallel circuit. See below illustration for further details.
- IT series (IT-3 models) optional battery contacts can be used for parallel circuit conversion. (See website for more information)
- Use caution when installing or replacing the terminals to avoid the damage to the material.
- Parallel series conversion is available via our customization services.

## Conversion Example

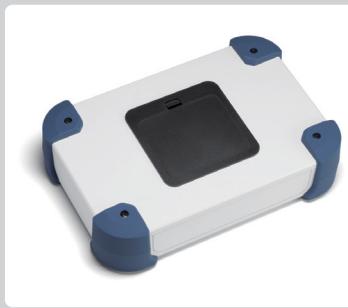


Series Circuit (Standard)

Parallel Circuit (4 batteries)

Parallel Circuit (2 batteries x 2)

## Customization Available



For more information, contact us here:

Online form: [https://www.takachi-enclosure.com/contact/form\\_contact](https://www.takachi-enclosure.com/contact/form_contact)  
 E-mail : [sales@takachi-el.co.jp](mailto:sales@takachi-el.co.jp)